

Customized Roof Support Systems



Range of HBT Roof Supports

Height (Extended)	1100-6100 mm	43.3-240.2 in
Shield Centers	1500-2050 mm	59-80.7 in
Shield Density	up to 111 tonne/m ²	12.5 ton/ft ²



Features

> Global Market Leader in Complete Longwall Systems

Full line of HBT longwall products from AFC line pans and hydraulic roof supports to cutting-edge technology

> Customized to Your Needs

Longwall systems designed for lowest cost of ownership

> Proprietary MotionMonitor Technology

Prevents collisions and improves face management

> State-of-the-art Continuous Monitoring

Underground cameras allow remote observation of your entire longwall operation, reducing manpower needs in the face for improved safety

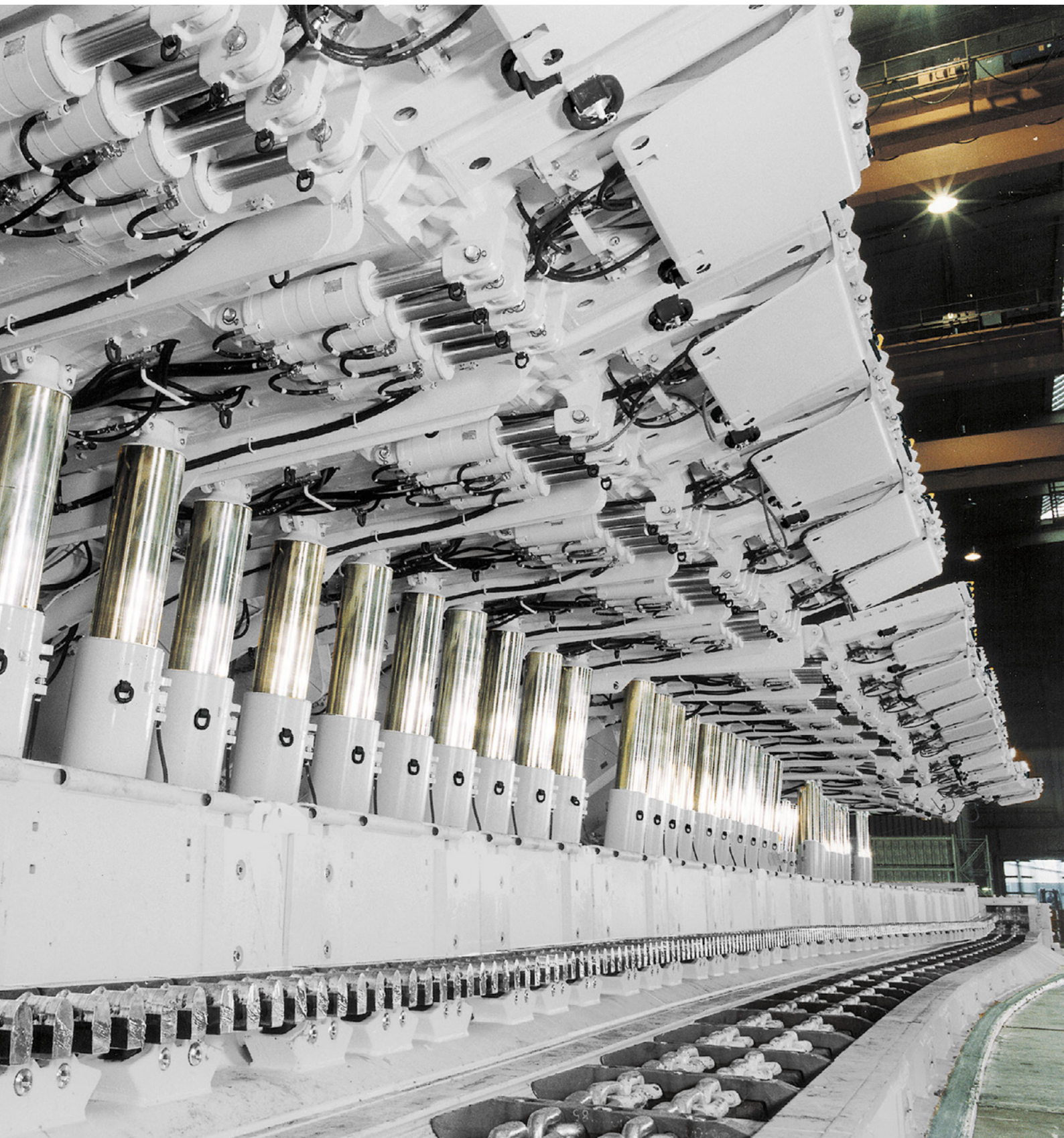
> Personal Proximity Detection for Automated Tracking

Roof supports will not advance if system detects personnel in harm's way

Contents

Customized Design	4
Control Systems	6
Legs and Cylinders	6
Special Applications	7
Quality	8
Safety	10
Roof Support Specifications	11





Steep grades, very thick and very thin seams, unstable roofs and massive sandstone plates, soft ground and geological faults. These varying conditions require a high level of adaptation to specific requirements. HBT roof supports are world-renowned for their reliability under the most extreme conditions. With superior availability and unparalleled quality in design and production, our roof supports set the standard in longwall mining.

CUSTOMIZED DESIGN

TAILORED TO THE SPECIFIC NEEDS OF YOUR OPERATION



TWO-METER ROOF SUPPORTS

The two meter (6.56 ft) wide roof support offers several advantages over conventional 1.50 or 1.75 meter (4.92 or 5.74 ft) wide shields. Fewer shields mean lower investment and less maintenance – and fewer parts to malfunction. Longwalls are easier to steer and relocation is done faster as there are fewer shields to move.



STATE-OF-THE-ART TECHNOLOGY

HBT is the world leader in longwall roof support technology. In the early 1970s, demanding mining conditions in German coal mines set the stage for extensive R&D in roof support technology. Steeply inclined coal seams both thick and thin, weak roofs and massive sandstone roofs, soft floors, and geological faults called for a high degree of customization.

The resulting expertise has been deployed and applied to all mining areas of the world and provides customers with state-of-the-art technology customized to maximize control of the roof and floor of their longwalls. This not only eliminates downtime resulting from control of the strata surrounding the coal seam; but also facilitates automation of roof support systems, even in very difficult geological conditions.

SEAMLESS RANGE

A full range of roof supports are available for mining heights from 550 to 7500 mm (1.80 to 24.60 ft), with support capacities in excess of 1750 tonnes (1,929 tons). As with all HBT products, top quality and leading innovation result in products that deliver maximum performance and system availability, long service life, and lowest possible cost of ownership.



CONTROL SYSTEMS

CUTTING-EDGE FACE AUTOMATION

HBT manufactures a complete range of shield support control systems ranging from manual hydraulic controls to the recently launched PMC-R 2.0 electronic control system for the most advanced face automation and equipment monitoring.

The new PMC-R 2.0 electro-hydraulic longwall face control system represents the cutting edge in longwall automation technology and facilitates full automation, monitoring and remote diagnostics for all face equipment. All information can be transferred to the surface in real time to allow maximization of longwall performance.

Control System Benefits:

- > Control flexibility
- > User friendliness
- > Ease of maintenance
- > Reliability and safety



LEGS AND CYLINDERS

LONG SERVICE LIFE EVEN UNDER THE ROUGHEST CONDITIONS

Legs and cylinders are designed and manufactured to the highest quality and performance standards.

Double- and triple-stage systems are available with equal yield rating in all stages. Materials and designs are selected to ensure long service life. Plating is applied to meet the most corrosive environments.



SPECIAL APPLICATIONS

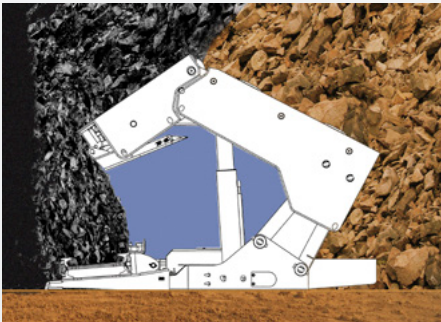
DESIGNED FOR SPECIFIC MINING CONDITIONS

HBT has extensive experience in the design of shield supports for specific mining conditions and for soft-rock longwall applications other than coal. Steepseam supports and supports with articulated forepole extension canopies and high tip loads have been developed for extreme geological situations.



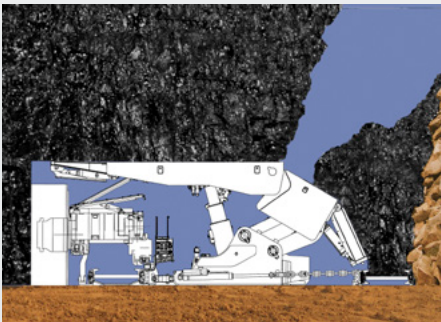
Steep-seam Mining

Faced with the enormous reserves of high quality coal blocked underground and the intensive look of many customers for promising solutions, we have developed and introduced various specific, state-of-the-art systems to also mine steeply inclined coal seams. HBT can offer tailor-made solutions for nearly all conditions, including particularly steep applications.



Conventional Sublevel Caving

Conventional sublevel caving supports allow coal to be drawn from the roof using articulated canopies with special chutes integrated into the gob shield, the front AFC or a second AFC located behind the shields. A large number of shield installations have been supplied to customers, particularly in central and eastern Europe.



Longwall Top Coal Caving

The Longwall Top Coal Caving (LTCC) roof support allows mining to a total seam height of more than 10 m (33 ft) by using a longwall shearer to cut the bottom 2.8-3.0 m (9.2-9.8 ft) and then caving the top coal behind the roof supports onto a rear AFC. This type of longwall is in service for example at a mine in the Hunter Valley, Australia.



QUALITY EQUIPMENT YOU CAN RELY ON

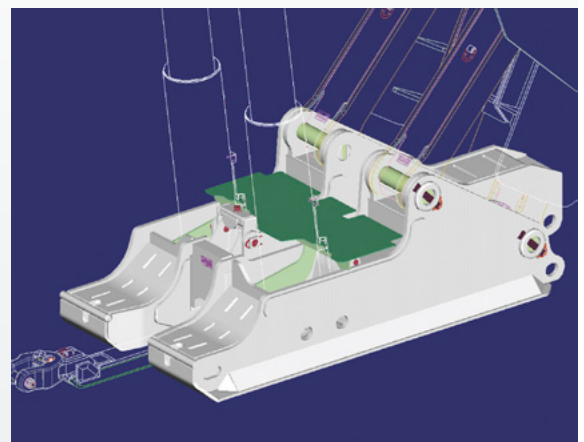
Engineering Excellence

HBT maintains extensive facilities for the design, testing and manufacture of its products. All engineering departments have powerful workstations with state-of-the-art engineering software to enable simultaneous stress analysis and cost effectiveness of design.

Finite Element Analysis is used to meet fatigue life requirements of components and products. Design Failure Mode and Effects Analysis is used to maximize reliability of all critical areas to eliminate the risk of in-service failure.

Prior experience is used as a feedback process to capture relevant information from many different longwall operations to continuously upgrade product performance for the benefit of our customers. This is invaluable for longwall projects where difficult geological conditions prevail. Cycle testing is a vital part of the design process.

Our manufacturing facilities are continually upgraded to take advantage of developing technologies and techniques to achieve maximum quality at minimum cost. In-house technology processes and organizational skills are constantly improved to stay competitive and maximize reliability and performance of high-production automated longwall systems.



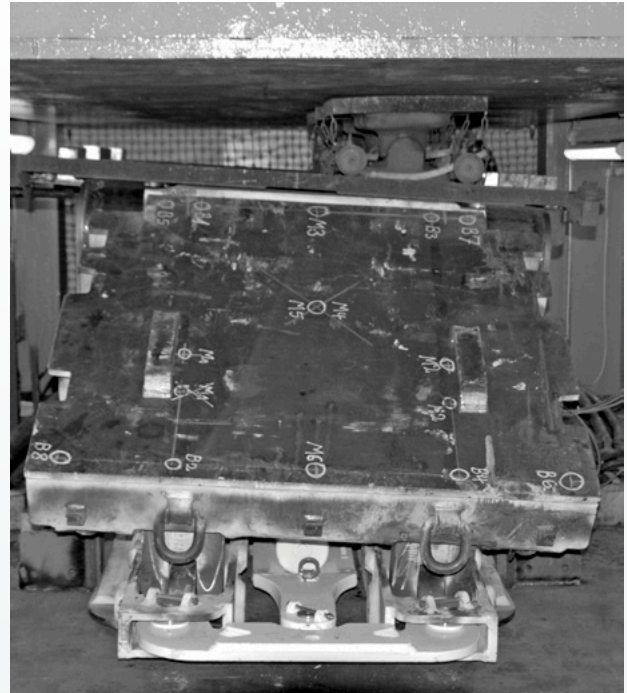
Extensive Testing

Before our shields are shipped to the customer, HBT carries out an extensive series of tests on all structural, hydraulic and control components in our own test center.

Sophisticated tests check the fatigue strength and load bearing capacity of individual products.

HBT has all test systems required for roof supports and their components:

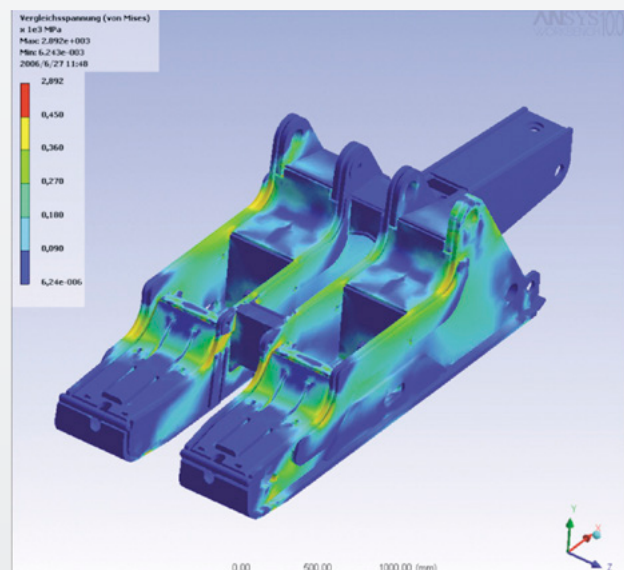
- Three shield test rigs with a force resistance of up to 20 000 kN (4,496,179 lbf) and a test height of more than 5.0 m (197 in)
- Leg and cylinder test machines up to 15 000 kN (3,372,134 lbf)
- Hydraulic test rigs with pressures of up to 1000 bar (14,504 psi) and a volumetric flow rate of more than 500 L/min (132.09 gal/min)



Test Process

The main tests involve longitudinal and lateral bending load and torsion loads in addition to compressive and tensile load. Tests are usually performed with up to 70,000 load cycles with 10% to 20% overload. Complete roof supports are tested as well as individual components such as base, canopy, legs, cylinders, controls, pressure relief valves and hoses.

Test measurements confirm calculations and allow constant product improvement and full exploitation of optimization and savings potential. Testing ensures that equipment is suitable for the intended use and will have a guaranteed service life as specified even under extreme conditions.



SAFETY



SAFETY FIRST

HBT is proactive in developing roof support systems which meet safety standards around the world:

- > Advanced design of critical parts prevents major failures
- > Designed for the requirements of the customer and the individual geological condition
- > Extensive tests on all structural, hydraulic and control components
- > Designed for easy maintenance
- > FEA Analysis
- > Ergonomic design for human needs

HBT has developed a variety of features over time to suit continued improvement on operating safety:

- > Diffusion sleeving
- > Hose Labeling
- > Staple Retention
- > Enhanced Staple Design (D-shape)
- > D-Shape Super-Stecko

CLEAR HOSE ARRANGEMENT

- > Clear view
- > Superior access to hydraulic components
- > Highest safety due to less bending of hoses
- > Reliable operation of the equipment

PROTECTIVE SLEEVING

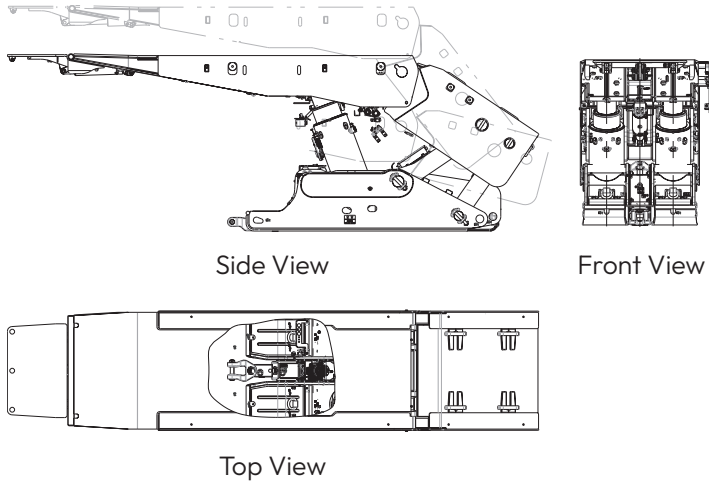
- > Atomizes
- > Each single hose is uniquely identified and can be tracked back to manufacturing

STAPLELESS ROOF SUPPORT HYDRAULICS

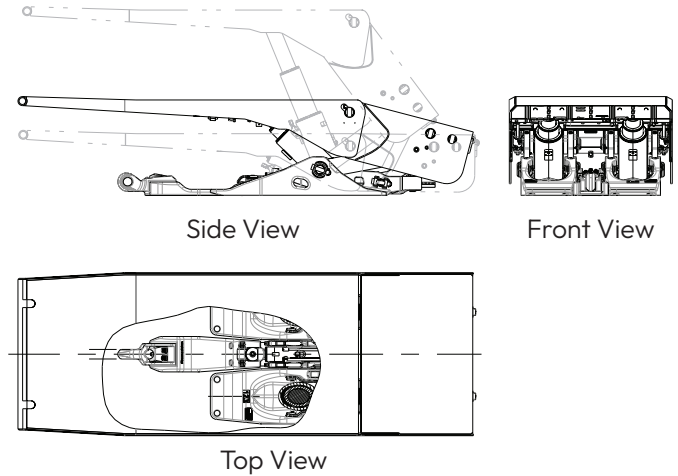
- > Less tearing of hoses due to same outside diameter and less damage at staples due to rubbing of staples
- > Pressurized connections can't be opened

TECHNICAL DATA

Example High Seam Roof Support



Example Low Seam Roof Support



HBT Roof Supports

Height Closed	500-2900 mm	19.7-114.2 in
Height Extended	1100-6100 mm	43.3-240.2 in
Shield Centers	1500-2050 mm	59-80.7 in
Nominal Leg Forces	2 × 800-2 × 7156 kN	2 × 90-2 × 805 ton
Shield Density	up to 111 tonne/m ²	up to 12.5 ton/ft ²
Hydraulic Leg	up to 500 mm	up to 19.7 in
Canopy	Rigid design (with telescopic flipper)	
Canopy Length	2997-8000 mm	118-315 in
Forepole Length	1980-4520 mm	78-178 in
Rear Projection	850-1448 mm	33.5-57 in
Base	Split design OR rigid design with telescopic relay bar/pusher cylinder	
Relay Bar	Direct Mounted OR Reverse Mounted	
	650-1067 mm effective web	25.6-39.4 in effective web
Shifting Cylinder (with Reedrod)	700-1080 mm	27.6-42.5 in
Shield Pull Force	185-565 kN/ 315/320/350 bar	20.7-63.3 ton/ 4568/4640/5076 psi
Conveyor Push Force	89-815 kN/ 315/320/350 bar	10.0-91.5 ton/ 4568/4640/5076 psi
Side Seals – on Canopy, Caving Shield (and rear lemniscates)	Both Sides Fixed/One Side Fixed, One Side Movable, Rehandable/Not Rehandable	
	up to 300 mm stroke	up to 11.8 in stroke
Materials	High strength steel	
Test	EN 1804, different test program with up to 90,000 cycles	
Weight	6.5-63.5 tonne	7.15-70 ton

